



Parts List

| Ref | Class | Part      | Description              | Qty | Comment              | Footnote |
|-----|-------|-----------|--------------------------|-----|----------------------|----------|
| 1   |       | 848587T 2 | MANIFOLD ASSEMBLY-Intake | 1   |                      | 5        |
| 2   | 22    | 32804     | PLUG (.500-14 Brass)     | 1   |                      |          |
| 3   | 22    | 36382     | PLUG (.250-18 Brass)     | 2   |                      |          |
| 4   | 22    | 848646    | FITTING                  | OPT |                      |          |
| 5   | 25    | 811553    | GROMMET                  | 1   |                      | 2        |
| 6   | 10    | 822168    | SCREW                    | 8   | (.375-16 x 1.750)    | 5        |
| 6   | 10    | 47432     | SCREW                    | 4   | (.375-16 x 2.00)     | 5        |
| 7   | 12    | 856774    | WASHER                   | 12  |                      | 5        |
| 8   | 54    | 64628T 1  | LIFTING EYE              | 2   |                      | 5        |
| 9   | 27    | 818188 1  | GASKET-Intake Manifold   | 2   |                      | 2,5      |
| 10  | 22    | 61162     | PLUG (.500-14)           | 2   |                      | 5        |
| 11  |       | 811573    | PUMP ASSEMBLY-Water      | 1   |                      | 5        |
| 12  | 27    | 49110     | GASKET-Water Pump        | 2   |                      | 2,5      |
| 13  | 10    | 32132     | SCREW (.375-16 x 1.750)  | 4   |                      | 5        |
| 14  | 12    | 856774    | WASHER                   | 4   |                      | 5        |
| 15  |       | 52349 1   | PULLEY-Water Pump        | 1   | (Blue) (.375 Groove) |          |
| 16  | 10    | 849198    | SCREW (.312-24 x .750)   | 4   |                      |          |
| 17  | 57    | 816034    | V BELT                   | 1   | (.375 Wide)          |          |
| 18  | 27    | 54529     | GASKET-Cover             | 1   |                      | 2,5      |
| 19  |       | 66215     | COVER ASSEMBLY           | 1   |                      | 5        |
| 20  | 26    | 821947 1  | SEAL-Oil                 | 1   |                      |          |
| 21  | 10    | 817505    | SCREW (.250-20 x .625)   | 10  |                      | 5        |
| 22  |       | 49783 1   | DAMPER                   | 1   | (Internal Balanced)  | 5        |
| 23  |       | 845524A1  | PULLEY KIT               | 1   | (Blue) (.375 Groove) | 5        |
| 24  | 12    | 856774    | WASHER                   | 3   |                      |          |
| 25  | 10    | 37612     | SCREW (.375-16 x 1.25)   | 3   |                      |          |
| 26  |       | 814441    | BOLT KIT-Damper          | 1   |                      | 5        |
| 27  |       | 59966     | POINTER-Timing           | 1   |                      | 5        |
| 28  |       | 816073    | SHIELD-Heat              | 1   |                      | 5        |
| 29  | 22    | 860490 1  | FITTING                  | 1   |                      |          |
| 30  | 32    | 823229A 4 | HOSE ASSEMBLY            | 1   | (6.750 Inches)       |          |
| 31  | 54    | 815504104 | CLAMP                    | 1   |                      |          |
| 32  |       | 848578    | VALVE ASSEMBLY-PCV       | 1   |                      |          |
| -   | 27    | 99386A96  | GASKET SET               | 1   | (Engine Overhaul)    |          |